

6.4 极压-添加剂-复合包

产品 **Additive EP 15099** 应用于钛合金

特性 **EP 15099** 是一款不含锌和氯化石蜡的油溶性极压剂复合包，用于钛的研磨和切削液配方中。该产物溶于石蜡油和环烷油中。具有低气味和浅色的特质。不适用于黄色金属。

技术数据	典型数值	规格		
		最小	最大	
颜色	: 棕色			
外观 20°C	: 棕色			
密度 20°C (g/ml)	: 0.979	0.969	0.989	DIN 51 757
粘度 40°C (mm ² /s)	: 138	124	152	DIN 51 562-1
总硫分(wt.%)	: 6.0			calculative
铁屑滤纸测试 100°C (20% in SN 100)	: 4-100-A-3			DIN EN ISO 2160

应用 钛的研磨
20.0 % EP 15099+80.0 % 链烷烃基础油，在 40°C 温度下粘度调至 10mm²/s。

钛的切削
20.0 % EP 15099+80.0 % 链烷烃基础油混合，并在 40°C 温度下粘度调至 22-46mm²/s

存储 产品可以在室内，无霜，密封的原始包装条件下中保存至少 6 个月

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